

VELVET SHEEN LIP BALM

with BotaniDesign™, Florasun™ 90 and Floraesters™ 70



Phase	Trade Name	INCI	Supplier	%WT
A	Florasun™ 90	Helianthus Annuus (Sunflower) Seed Oil	Cargill	43.73
	Coconut Oil	Cocos Nucifera (Coconut) Oil	Cargill	10.00
	#1 Yellow Carnauba Wax NF	Copernicia Cerifera (Carnauba) Wax	Koster Keunen	7.00
	Candelilla Wax NF	Euphorbia Cerifera (Candelilla) Wax	Koster Keunen	6.00
	Floraesters™ 70	Jjoba Esters	Cargill	1.00
	Shea Butter	Butyrospermum Parkii (Shea) Butter	Cargill	15.00
	Cocoa Butter	Theobroma Cacao (Cocoa) Seed Butter	Cargill	7.00
	BotaniDesign™	Hydrogenated Vegetable Glycerides	Cargill	10.00
	Vitamin E	D-Alpha Tocopherol Acetate	Cargill	0.10
	Iscaguard OP	Phenoxyethanol (and) Caprylyl Glycol	ISCA	0.17

CHARACTERISTICS

- **Appearance:** opaque off-white solid balm
- **Stability:** Passed 8 week visual stability at 4°C, RT, 45°C and UV



PROCESS

1. Phase A: Add in raw materials and heat to 75-80°C. Mix under propellar mixing until fully dispersed then add in preservative. Pour while hot into final packaging.

Use the **BotaniDesign™** lip balm for soft, smooth, supple, shiny and moisturized lips.